

FEIDER
MACHINES

LOCAL AIR CONDITIONER

FCPR4100

(With R290 refrigerant)

USER GUIDE



CAUTION: Read the instructions before using !

BUILDER SAS

ZI - 32, RUE ARISTIDE BERGES, 31270 CUGNAUX, FRANCE

MADE IN PRC



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1. BEFORE YOU BEGIN

1.1 PRODUCT DESCRIPTION

Our powerful portable air conditioners are great cooling solutions for single rooms, creating a comfortable atmosphere in your space. It also has ventilation and dehumidifying function for circulating air and removal of moisture. They're self-contained systems that do not require any permanent installation allowing you to move to the space in which it is most needed. They're commonly used in kitchen, temporary-resided, computer rooms, garages, and many other places where installation of Air-conditioner Outdoor Unit is limited.

The environmentally friendly R290 is used as the refrigerant. R290 has no damaging influence on the ozone layer (ODP), a negligible greenhouse effect (GWP) and is available worldwide. Because of its efficient energy properties, R290 is highly suitable as a coolant for this application. Special precautions must be taken into consideration due to the coolant's high flammability.

1.2 SYMBOLS FROM THE UNIT AND USER MANUAL



warning

This unit uses a flammable refrigerant.

If refrigerant leaks and comes in contact with fire or heating part, it will create harmful gas and there is risk of fire.



Read the USER MANUAL carefully before operation.



Further information is available in the USER MANUAL, SERVICE MANUAL, and the like.



Service personnel are required to carefully read the USER MANUAL and SERVICE MANUAL before operation.

1.3 THE FOLLOWING SHOULD ALWAYS BE OBSERVED FOR SAFETY

- This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.
- The unit is designed only for use with R-290 (propane) gas as the designated refrigerant.
- **The refrigerant loop is sealed. Only a qualified technician should attempt to service!**
- Do not discharge the refrigerant into the atmosphere.
- R-290 (propane) is flammable and heavier than air.
- It collects first in low areas but can be circulated by the fans.
- If propane gas is present or even suspected,

do not allow untrained personnel to attempt to find the cause.

- The propane gas used in the unit has no odor.
- The lack of smell does not indicate a lack of escaped gas.
- If a leak is detected, immediately evacuate all persons from the store, ventilate the room and contact the local fire department to advise them that a propane leak has occurred.
- Do not let any persons back into the room until the qualified service technician has arrived and that technician advises that it is safe to return to the room.
- No open flames, cigarettes or other possible sources of ignition should be used inside or in the vicinity of the units.
- Component parts are designed for propane and non-incentive and non-sparking.
Component parts shall only be replaced with identical repair parts.

**FAILURE TO ABIDE BY THIS WARNING
COULD RESULT IN AN EXPLOSION, DEATH,
INJURY AND PROPERTY DAMAGE.**

2. FOR YOUR SAFETY

Your safety is the most important thing we concerned!

⚠ WARNING! Please read this manual carefully and fully understand before operating your appliance.

2.1 OPERATIONAL PRECAUTIONS

WARNING- to reduce the risk of fire, electric shock or injury to persons or property:


- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- The A-weighted sound pressure level is below 51 dB.
- The appliance shall be disconnected from its power source during service.
- Always operate the unit from a power source of equal voltage, frequency and rating as indicated on the product identification plate.
- Always use a power outlet that is grounded.


- Unplug the power cord when cleaning or when not in use.
- Do not operate with wet hands. Prevent water from spilling onto the unit.
- Do not immerse or expose the unit to rain, moisture or any other liquid.
- Do not leave the unit running unattended. Do not tilt or turn over the unit.
- Do not unplug while the unit is operating.
- Do not unplug by pulling on the power cord.
- Do not use an extension cord or an adapter plug.
- Do not put objects on the unit.
- Do not climb or sit on the unit.
- Do not insert fingers or other objects into the air outlet.
- Do not touch the air inlet or the aluminum fins of the unit.
- Do not operate the unit if it is dropped, damaged or showing signs of product malfunction.
- Do not clean the appliance with any chemicals.
- Ensure the unit is far away from fire, inflammable, or explosive objects.

- The unit shall be installed in accordance with national wiring regulations.
- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacture.
- The appliance shall be stored in a room without continuously operation sources (for example: open flames, an operating gas appliance or an operating electric heater).
- The appliance shall be stored so as to prevent mechanical damage from occurring.
- Do not piece or burn, even after use.
- Be aware that refrigerants may not contain an odour.
- Pipe-work shall be protected from physical damage and shall not be installed in an unventilated space, if that space is smaller than 10 m².
- Compliance with national gas regulations shall be observed.
- Keep any required ventilation openings clear of obstruction.

- The appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.
- The device must be stored in such a way as to avoid any mechanical damage.
- **WARNING:** The appliance must be stored in a room free from open flames (such as a gas appliance in operation) and sources of ignition (for example, an electric heater).

The installation of the piping should be kept to a minimum

 **WARNING:** Any person who is involved with working on or breaking into a refrigerant circuit should hold a current valid certificate from an industry-accredited assessment authority, which authorizes their competence to handle refrigerants safely in accordance with an industry, recognized assessment specification.

 **WARNING:** Servicing shall only be performed as recommended by the equipment manufacturer. Maintenance and repair requiring the assistance of

other skilled personnel shall be carried out under the supervision of the person competent in the use of flammable refrigerants.

If you don't understand something or need help, please contact the dealer services.

2.2 SAFETY PRECAUTIONS ON SERVICING

Please follow these warnings when to undertake the following when servicing an appliance with R290.

2.2.1 CHECKS TO THE AREA

Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimised. For repair to the refrigerating system, the following precautions shall be complied with prior to conducting work on the system.

2.2.2 WORK PROCEDURE

Work shall be undertaken under a controlled procedure so as to minimise the risk of a flammable gas or vapour being present while the work is being performed.

2.2.3 GENERAL WORK AREA

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided. The area around the workspace shall be sectioned off. Ensure that the conditions within the area have been made safe by control of flammable material.

2.2.4 CHECKING FOR PRESENCE OF

REFRIGERANT

The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with flammable refrigerants, i.e. nons parking, adequately sealed or intrinsically safe.

2.2.5 PRESENCE OF FIRE EXTINGUISHER

If any hot work is to be conducted on the refrigeration equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO2 fire extinguisher adjacent to the charging area.

2.2.6 NO IGNITION SOURCES

No person carrying out work in relation to a refrigeration system which involves exposing any pipe work that contains or has contained flammable refrigerant shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which flammable refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. “No Smoking” signs shall be displayed.

2.2.7 VENTILATED AREA

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

2.2.8 CHECKS TO THE REFRIGERATION EQUIPMENT

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt consult the manufacturer's technical department for assistance.

The following checks shall be applied to installations using flammable refrigerants:

- the charge size is in accordance with the room size within which the refrigerant containing parts are installed;
- the ventilation machinery and outlets are operating adequately and are not obstructed;
- if an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant;
- Marking to the equipment continues to be visible and legible. Markings and signs that are illegible shall be corrected;
- refrigeration pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being so corroded.

2.2.9 CHECKS TO ELECTRICAL DEVICES

Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate

temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised.

Initial safety checks shall include:

- that capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking;
- that there no live electrical components and wiring are exposed while charging, recovering or purging the system;
- that there is continuity of earth bonding.

2.2.10 REPAIRS TO SEALED COMPONENTS

During repairs to sealed components, all electrical supplies shall be disconnected from the equipment being worked upon prior to any removal of sealed covers, etc. If it is absolutely necessary to have an electrical supply to equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.

Particular attention shall be paid to the following to ensure that by working on electrical components, the casing is not altered in such a way that the level of protection is affected. This shall include damage to cables, excessive number of connections, terminals not made to original specification, damage to seals, incorrect fitting of glands, etc.

Ensure that apparatus is mounted securely.

Ensure that seals or sealing materials have not degraded such that they no longer serve the purpose of preventing the ingress of flammable atmospheres. Replacement parts shall be in accordance with the manufacturer's specifications

NOTE the use of silicon sealant may inhibit the effectiveness of some types of leak detection equipment.

Intrinsically safe components do not have to be isolated prior to working on them.

2.2.11 REPAIR TO INTRINSICALLY SAFE COMPONENTS

Do not apply any permanent inductive or capacitance loads to the circuit without ensuring that this will not exceed the permissible voltage and current permitted for the equipment in use. Intrinsically safe components are the only types that can be worked on while live in the presence of a flammable atmosphere. The test apparatus shall be at the correct rating.

Replace components only with parts specified by the manufacturer. Other parts may result in the ignition of refrigerant in the atmosphere from a leak.

2.2.12 CABLING

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

2.2.13 DETECTION OF FLAMMABLE REFRIGERANTS

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

2.2.14 LEAK DETECTION METHODS

The following leak detection methods are deemed acceptable for systems containing flammable refrigerants.

Electronic leak detectors shall be used to detect flammable refrigerants, but the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the

refrigerant used. Leak detection equipment shall be set at a percentage of the

LFL of the refrigerant and shall be calibrated to the refrigerant employed and the appropriate percentage of gas (25 % maximum) is confirmed.

Leak detection fluids are suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.

If a leak is suspected, all naked flames shall be removed/extinguished.

If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak. Oxygen free nitrogen (OFN) shall then be purged through the system both before and during the brazing process.

2.2.15 REMOVAL AND EVACUATION

When breaking into the refrigerant circuit to make repairs – or for any other purpose – conventional procedures shall be used. However, it is important that best practice is followed since flammability is a consideration. The following procedure shall be adhered to:

- remove refrigerant;
- purge the circuit with inert gas;
- evacuate;
- purge again with inert gas;
- open the circuit by cutting or brazing.

The refrigerant charge shall be recovered into the correct recovery cylinders. The system shall be “flushed” with OFN to render the unit safe. This process may need to be repeated several times. Compressed air or oxygen shall not be used for this task.

Flushing shall be achieved by breaking the vacuum in the system with OFN and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final OFN charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. This operation is absolutely vital if brazing operations on the pipework are to take place.

Ensure that the outlet for the vacuum pump is not close to any ignition sources and there is ventilation available.

2.2.16 CHARGING PROCEDURES

In addition to conventional charging procedures, the following requirements shall be followed.

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimise the amount of refrigerant contained in them.
- Cylinders shall be kept upright.
- Ensure that the refrigeration system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the refrigeration system.

Prior to recharging the system it shall be pressure tested with OFN. The system shall be leak tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

2.2.17 DECOMMISSIONING

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task

being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of reclaimed refrigerant. It is essential that electrical power is available before the task is commenced.

a) Become familiar with the equipment and its operation.

b) Isolate system electrically.

c) Before attempting the procedure ensure that:

- mechanical handling equipment is available, if required, for handling refrigerant cylinders;
- all personal protective equipment is available and being used correctly;
- the recovery process is supervised at all times by a competent person;
- recovery equipment and cylinders conform to the appropriate standards.

d) Pump down refrigerant system, if possible.

e) If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.

f) Make sure that cylinder is situated on the scales before recovery takes place.

g) Start the recovery machine and operate in accordance with manufacturer's instructions.

h) Do not overfill cylinders. (No more than 80 % volume liquid charge).

i) Do not exceed the maximum working pressure of the cylinder, even temporarily.

j) When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.

k) Recovered refrigerant shall not be charged into another refrigeration system unless it has been cleaned and checked.

2.2.18 LABELLING

Equipment shall be labelled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. Ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

2.2.19 RECOVERY

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely.

When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge are available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.

The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of flammable refrigerants.

In addition, a set of calibrated weighing scales shall be available and in good working order.

Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.

The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant Waste Transfer Note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.

If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to returning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.



WARNING!

Install the unit in rooms which exceed 14 m².

Do not install the unit in a place where inflammable gas may leak.

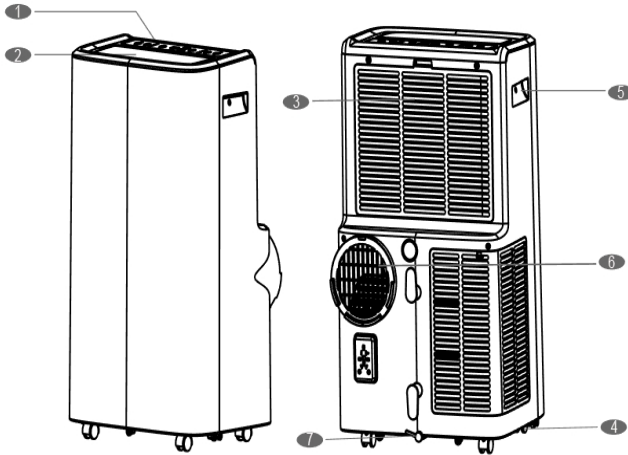


NOTE!

The manufacture may provide other suitable example or may provide additional information about the refrigerant odour.

3. PRODUCT OVERVIEW

3.1 PRODUCT DIAGRAM



1	Control panel	4	Castors	6	Air Exhaust
2	Air outlet with adjustable flap	5	Recessed handle	7	Drain opening with sealing plug
3	Air intake with washable filter				

Note: The appearance is only for reference. Please see the real product for detailed information.

3.2 FEATURES

- ✓ High Capacity in a compact size with cooling, heating, dehumidifying and ventilating function.
 - ✓ Temperature setting and display
 - ✓ LED Digital display
 - ✓ Electronic control with built-in timer, sleep mode
 - ✓ Self-evaporating system for better efficient
 - ✓ Auto shut off when tank full
 - ✓ Automatic restart in the event of power outage
 - ✓ Auto defrosting function at low ambient temperatures
 - ✓ Remote control
 - ✓ 3- speed fan
 - ✓ Casters for easy mobility
 - ✓ Refrigerant charge: R290 270g
 - ✓ Maximum airflow: 410m³/h
-

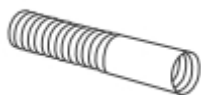
4. INSTALLATION

4.1 UNPACKING

- Unpack the carton and take the appliance and accessories out.
- Check the device after unpacking for any damage or scratches on it.
- Accessories:
 - 1. Exhaust hose
 - 2. Hose connector
 - 3. Window kit adapter
 - 4. Remote control

4

1



2



3



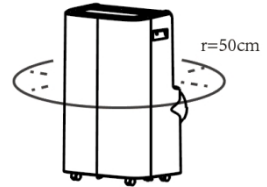
- 5. Window kit

5



4.2 Choose your location

- If tipped more than 45°, allow the unit to set upright for at least 24 hours before start up.
- Place the unit on a firm, level surface in an area with at least 50cm of free space around it to allow for proper air circulation.
- Do not operate in close proximity to walls, curtains, or other objects that may block air inlet and outlet. Keep the air inlet and outlet free of obstacles.
- **Never** install the unit where it could be subject to:
 - Heat sources such as radiators, heat registers, stoves or other products that produce heat.
 - Direct sunlight
 - Mechanical vibration or shock
 - Excessive dust
 - Lack of ventilation, such as cabinet or bookcase
 - Uneven surface



WARNING!

Install the unit in rooms which exceed 14 m².

Do not install the unit in a place where inflammable gas may leak.



NOTE!

The manufacture may provide other suitable example or

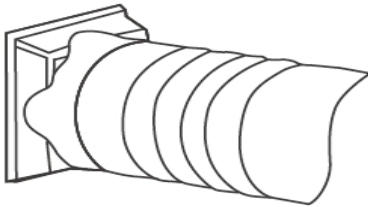
may provide additional information about the refrigerant odour.

4.3 ATTACH THE EXHAUST HOSE

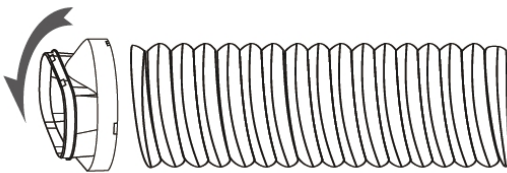
The air conditioner requires being vented outside so that the exhaust air can escape the room which coming from the appliance contains waste heat and moisture.

Do not replace or extend exhaust hose which will result in decreased efficiency, even worse shut down the unit due to low backpressure.

Step 1: Connect the hose connector to one end of the exhaust hose.



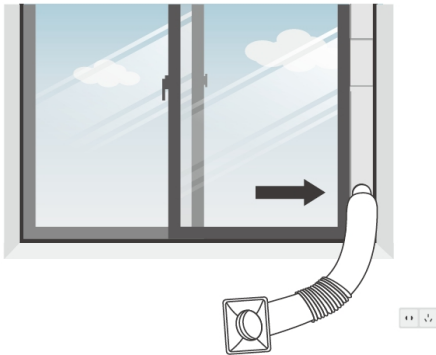
Step 2: Connect the windows kit adapter to the other end of the exhaust hose.



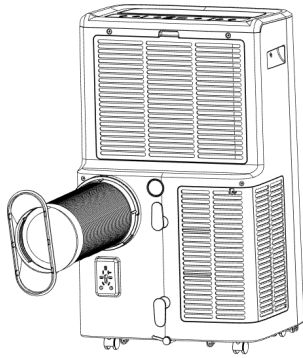
Step 3: Extend the adjustable window kit the length of your window. Connect the exhaust hose to the window kit.



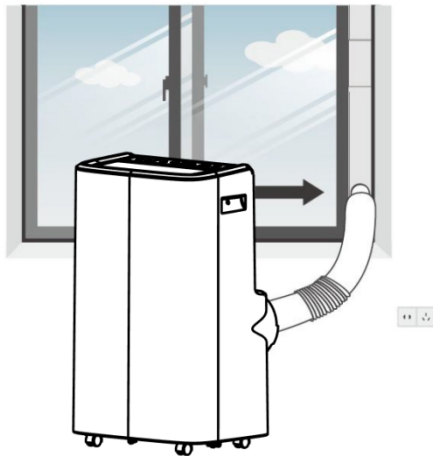
Step 4: Close your window to secure the kit in place. It needs to hold the windows kit firmly in place, secure the window kit with duct tape if required. It is recommended that the gap between the adapter and the sides of the window should be sealed off for maximum efficiency.



Step 5: Attach the hose connector to the exhaust air outlet of unit.

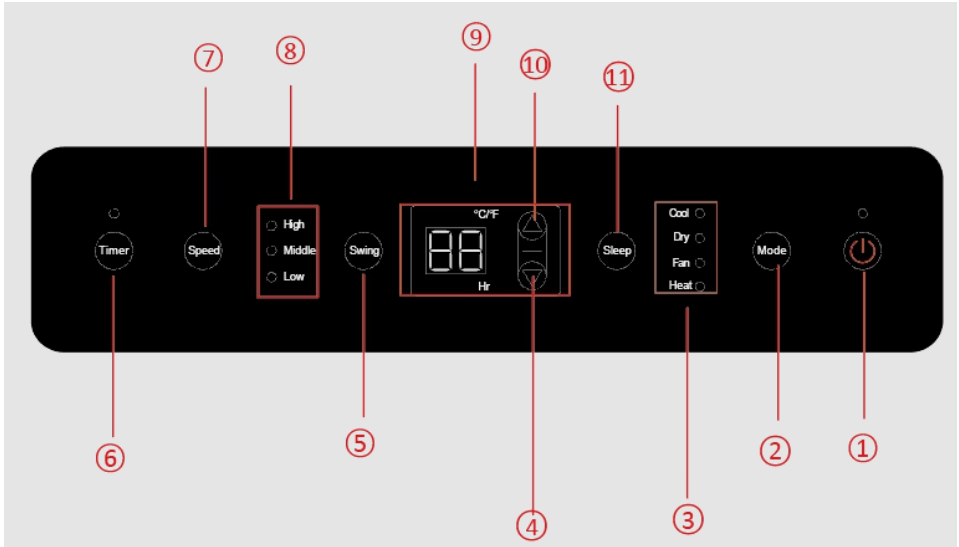


Step 6: Adjusting the length of the flexible exhaust hose, and avoid bends in the hose. Then place AC near an electrical outlet.

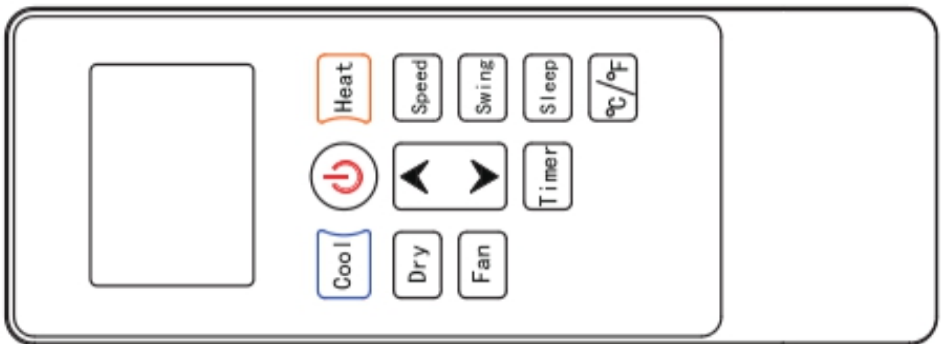


5. OPERATION

5.1 CONTROL PANEL AND DISPLAY



5.2 REMOTE CONTROL



5.3 FUNCTION KEYS AND INDICATORS

1.	POWER (LED)	Press to switch the machine ON/OFF
2.	MODE	Mode button Press to switch the operation mode between cool, fan, dry and heat.
3.	LED indicators	LED for four operation modes selecting by press mode button.
4.	DOWN	Decreasing the desired temperature (16°C ~ 32°C) or timer setting.
5.	SWING	Button to change the direction of the flap
6.	TIMER	Sets a time for the unit to automatically start or stop.
7.	SPEED	Press to switch the speed of operation (cool and fan operation only). 3 levels : HIGH, MIDDLE and LOW
8.	Speed indicator	Displays the actual speed of operation (switched off during HEAT operation)
9.	Control panel	
10.	UP	Increasing the desired temperature or timer setting.

5.4 SETTINGS

5.4.1. Start-up and Shutdown

Press POWER to turn the unit on.

When the first starting, the appliance runs in FAN as default.

Press MODE button to select the desired operation mode.

Press the POWER button again to turn off the device (the device goes into standby if it is not unplugged). When you press the POWER button again, the unit will revert to the last mode used.

When the appliance is unplugged, it will revert to the default ventilation mode when it is plugged in and restarted.

5.4.2. Operation mode

The unit has five operation modes: Cool, Fan, Dry, Sleep (Sleep mode is only optional on the remote control) .

A. Cooling your room

Select the Cool mode to lower the temperature in your room.

- ⇒ Press the MODE button repeatedly until the LED of COOL operation lights up.
- ⇒ Press the UP/DOWN button to adjust the temperature which is displayed on the screen. The temperature can be set between 16°C and 32°C.
- ⇒ Press the SPEED button repeatedly until the desired speed indicator lights up.

To control the direction of the air flow horizontally, press the SWING button.

Note: The air conditioner stops if the room temperature is lower than selected temperature.

B. Heating your room (Optional for Heating Function Unit only)

⇒ Press MODE button repeatedly until the LED of HEAT operation lights up.

⇒ Press the UP/DOWN button to set the temperature.

Note: The drainage hose should be attached to the unit for continuous operating.

C. Ventilating your room

⇒ Press MODE button repeatedly until the LED of FAN operation lights up.

In ventilation mode the room air is circulated, but not cooled.

⇒ Press SPEED button repeatedly to select the fan speed as desired.

D. Drying your room

⇒ Press MODE button on the control panel or remote control, the LED of DRY operation lights up. The fan speed is unable to select. User should connect the hose to the drain outlet at the bottom of the unit.

Note: In this mode, the fan speed switches over to low speed and the temperature cannot be selected.

E. Sleep mode (this function can only be used with a remote control)

The sleep mode can be activated when in cool mode and heat mode.

■ In cool mode :

After 1 hour the preset temperature is increased by 1 °C, after another hour the preset temperature will again be increased by

1 °C.

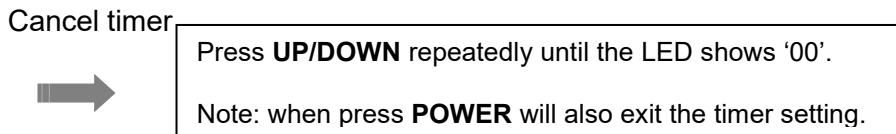
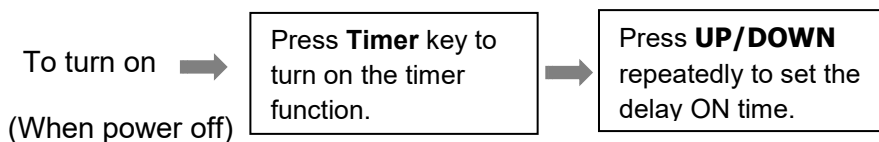
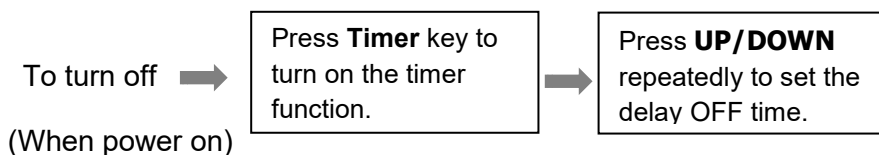
■ **In heat mode (Optional for Heating Function Unit only) :**

After 1 hour the preset temperature is decreased by 1 °C, after another hour the preset temperature will again be decreased by 1 °C.

Then the temperature is kept constant for 10 hours. And all the indicators dim to dark. The fan speed may switch over to low speed for silent operating and cannot be selected.

5.4.3. TIMER SETTING (1hour-24hours) :

The timer has two ways of operation:



5.4.4. Automatic Defrost

At low room temperatures, frost may build up at the evaporator during operation. The unit will automatically start defrosting and the **POWER LED** blinking. The defrost control sequence is as follows:

- A. When the unit operates in the cooling operation and in the drying operation, the ambient temperature sensor senses the evaporator coil temperature is below -1°C . After the compressor will stop operating for 10 minutes or the coil temperature up to 7°C , the unit restarts to cool operating mode.
- B. When the unit operates in the heating operation, drying operation, once the coil temperature sensor senses the temperature of the evaporator is below 40°C and the differential temperature between coil temperature and room temperature is below 19°C after the compressor operation for 20minutes, the unit start defrosting for 5 minutes and the power indicator blinking.

5.4.5. Overload Protection

In the event of a power loss, to protect the compressor there is a 3-minute delay until the compressor restarting

5.5 DRAINAGE

Manual drainage:

1) When the machine stops after the water is full, please unplug the power plug.

Notes: Please move the machine carefully, so as not to spill the water in the water pan at the bottom of the body.

2) Place the water container below the side water outlet behind the body.

3) Unplug the water plug, the water will automatically flow into the water container.

Notes:

1. Keep the water plug properly.

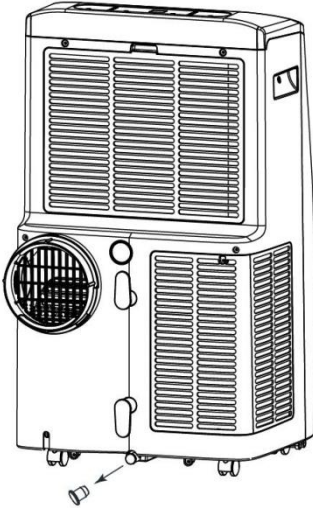
2. During drainage, the unit can be tilted slightly backwards.

3. If the water container cannot hold all the water, before the water

container is full, stuff the water outlet with the water plug as soon as possible to prevent water from flowing to the floor or the carpet.

4) When the water is discharged, stuff the water plug.

Notes: 1. Restart the machine after the water plug and drainage cover are installed, otherwise condensate water of the machine will flow to the floor or the carpet.

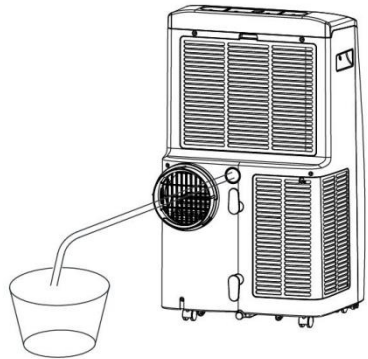


Continuous drainage

The self-evaporating system uses the collected water to cool the condenser coils for better efficient performance. There is no need to empty the drainage tank in cooling operation except in drying operation and high humidity conditions. The condensate water evaporates at the condenser and is evacuated through the exhaust hose.

For continuous operation or unattended operating in drying operation, please connect the attached drain hose to the unit. Condensate water can be automatically flow into a bucket or drain by gravity.

- Switch off the unit before operating.
- Remove the plug of the water outlet opening, and keep it in safe area.
- Securely and properly connect the drain hose and make sure it is not kinked and clear of obstruction.
- Place the outlet of hose over a drain or bucket and ensure that water could freely flow out of the unit.
- Do not submerge the end of hose into water; otherwise it can cause "Air Lock" in the hose.



To avoid water spillage:

- As the negative pressure of condensate drain pan is large, tilt the drain hose downward toward the floor. It is appropriate that the degree of inclination should exceed 20 degrees.
- Straighten the hose to avoid a trap existing in the hose.

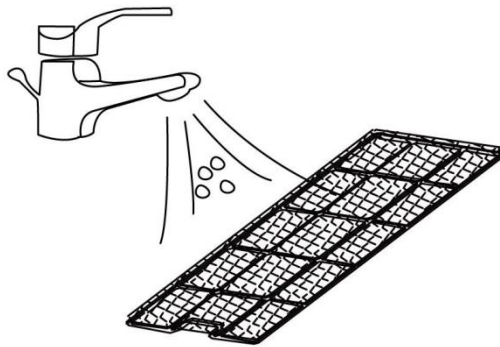
6. CLEANING AND CARE

6.1. CLEANING THE AIR FILTER (every two weeks)

Dust collects on the filter and restricts the airflow. The restricted airflow reduces the efficiency of the system and if it becomes blocked it can cause damage to the unit.

The air filter requires regular cleaning. The air filter is removable for easy cleaning. Do not operate the unit without an air filter, or the evaporator may be contaminated.

1. Press POWER button to switch off the unit and unplug the power cord.
2. Remove the filter mesh from the unit.
3. Use a vacuum cleaner to suck dust from the filter.
4. You can rinse the air filter under running water. Let the water run through the filter in the opposite direction of air flow. Set aside and allow the filter to air dry completely before reinstalling.



Warning!!!

Do not touch the evaporator surface with bare-hand, or could cause injury of your fingers.

6.2 CLEANING UP OF REFRIGERANT

General Measures:

1. Gas/vapor heavier than air. May accumulate in confined spaces, particularly at or below ground level.
2. Eliminate every possible source of ignition.
3. Use appropriate personal protection equipment (PPE).
4. Evacuate unnecessary personnel, isolate, and ventilate area.
5. Do not get in eyes, on skin, or on clothing. Do not breathe vapors or gas.
6. Prevent entry to sewers and public waters.
7. Stop the source of the release, if safe to do so. Consider the use of water spray to disperse vapors.
8. Isolate the area until gas has dispersed. Ventilate and gas test area before entering. Contact competent authorities after a spill.

7. TROUBLESHOOTING

Symptom	Inspection	Solution
The unit is not operating.	✓ Check the power connection in securely.	➤ Insert the power cord securely into the wall outlet.
	✓ Check if the water level indicator lights up?	➤ Empty the drain pan by removing the rubber plug.
	✓ Check the room temperature.	➤ The range of operating temperature is 5-35°C.
The unit works with reduced capacity.	✓ Check the air filter for dirt.	➤ Clean the air filter as necessary.
	✓ Check if the air duct is blocked.	➤ To clear the obstacle.
	✓ Check if the room door or window is open.	➤ Keep the door and windows closed.
	✓ Check if the desired operating mode is selected and the temperature is properly set.	➤ Set the mode and temperature at proper set-point according the manual. ➤ (refer to page16)
	✓ The exhaust hose is detached.	➤ Make sure the exhaust hose is securely attached.
Water Leakage	✓ Overflow while moving the unit.	➤ Empty the water tank before transport.
	✓ Check if the drain hose is kinked or bends.	➤ Straighten the hose to avoid a trap existing.
Excessive Noise	✓ Check if the unit is securely positioned.	➤ Place the unit on horizontal and firm ground.
	✓ Check if any loose, vibrating parts.	➤ Secure and tight the parts.
	✓ Noise sounds like water flowing.	➤ Noise comes from flowing refrigerant. This is normal.

Error Codes	E0	✓ Communication faults between main PCB and display PCB.	➤ Check the wire harness of the display PCB for damage.
	E1	✓ Ambient temperature sensor failure	➤ Check connection or replace it. To clean or replace the temperature sensor.
	E2	✓ Coil temperature sensor failures.	➤ Check connection or replace it. To clean or replace the temperature sensor.
	Ft	✓ Condensate water high level alarm.	➤ Empty the drain pan by removing the rubber plug.

8. DECOMMISSIONING

8.1 STORAGE

Long-Term Storage -If you will not be using the unit for an extended period of time (more than a few weeks) it is best to clean the unit and dry it out completely. Please store the unit per the following steps:

1. Unplug the unit and remove exhaust hose and window kit.
2. Drain the remaining water from the unit.
3. Clean the filter and let the filter dry completely in a shaded area.
4. Collect the power cord at the water tank.
5. Re-install the filter at its position.
6. The unit must be kept in upright position when in storage.
7. Preserving the machine in ventilating, dry, non- corrosive gas and safe place indoor.

ATTENTION:

The evaporator inside the machine should be dried before storing the unit to prevent damage to components and the growth of mold. Unplug the device and place it in an open, dry place for several days to dry. Another way to dry the appliance is to turn the machine on, set it to the low ventilation mode and keep it in this state until the drain hose dries up, so as to keep the inside of the appliance to dry and prevent it from molding.

8.2 DISPOSAL



Releasing refrigerant into atmosphere is strictly forbidden!

WARNING!!!

Do not dispose of electrical appliances as unsorted municipal waste, use separate collection facilities. Contact your local government for information regarding the collection systems available. If electrical appliances are disposed of in landfills or dumps, hazardous substances can leak into the groundwater and get into the food chain, damaging your health and well-being.



9. DECOMMISSIONING

Information to identify the model(s) to which the information relates to: EZCPR4100			
Description	Symbol	Value	Unit
Rated capacity for cooling	$P_{rated\ for\ cooling}$	3.517	kW
Rated capacity for heating	$P_{for\ heating}$	2.784	kW
Rated power input for cooling	P_{EER}	1.337	kW
Rated power input for heating	P_{COP}	1.118	kW
Rated Energy efficiency ratio	EER_d	2.63	
Rated Coefficient of performance	COP_d	2.49	
Power consumption in thermostat-off mode	P_{TO}	-	W
Power consumption in standby mode	P_{SB}	0.50	W
Electricity consumption of single/double duct appliances (indicate for cooling and heating separately)	$DD: Q_{DD}$ $SD: Q_{SD}$	$SD: 1.336\ for\ cooling$ $SD: 1.115\ for\ heating$	DD: kWh/a SD: kWh/h
Sound power level	L_{WA}	65	dB(A)
Global warming potential	PRP	3	kg CO ₂ eq.
Contact details for obtaining more information	BUILDER SAS ZI, 32 rue Aristide Bergès- 31270 Cugnaux- France		

10. WARRANTY



WARRANTY

The manufacturer guarantees the product against defects in material and workmanship for a period of 2 years from the date of the original purchase. The warranty only applies if the product is for household use. The warranty does not cover breakdowns due to normal wear and tear.

The manufacturer agrees to replace parts identified as defective by the designated distributor. The manufacturer does not accept responsibility for the replacement of the machine, in whole or in part, and/or ensuing damage.

The warranty does not cover breakdowns due to:

- insufficient maintenance.
- abnormal assembly, adjustment or operations of the product.
- parts subject to normal wear and tear.

The warranty does not extend to:

- shipping and packaging costs.
- using the tool for a purpose other than that for which it was designed.
- the use and maintenance of the machine done in a manner not described in the user manual.

Due to our policy of continuous product improvement, we reserve the right to alter or change specifications without notice. Consequently, the product may be different from the information contained therein, but a modification will be undertaken without notice if it is recognized as an improvement of the preceding characteristic.

READ THE MANUAL CAREFULLY BEFORE USING THE MACHINE.

When ordering spare parts, please indicate the part number or code, you can find this in the spare parts list in this manual. Keep the purchase receipt; without it, the warranty is invalid. To help you with your product, we invite you to contact us by phone or via our website:

- **+33 (0)9.70.75.30.30**
- **<https://services.swap-europe.com/contact>**

You must create a "ticket" via the web platform.

- Register or create your account.
- Indicate the reference of the tool.
- Choose the subject of your request.
- Describe your problem.
- Attach these files: invoice or sales receipt, photo of the identification plate (serial number), photo of the part you need (for example: pins on the transformer plug which are broken).



11. PRODUCT FAILURE

WHAT TO DO IF MY MACHINE BREAKS DOWN?

If you bought your product in a store:

- a) Empty the fuel tank if your product has one.
- b) Make sure that your machine is complete with all accessories supplied, and clean! If this is not the case, the repairer will refuse the machine.

Go to the store with the complete machine and with the receipt or invoice.

If you bought your product on a website:

- a) Empty the fuel tank if your product has one.
- b) Make sure that your machine is complete with all accessories supplied, and clean! If this is not the case, the repairer will refuse the machine.
- c) Create a SWAP-Europe service ticket on the site: <https://services.swap-europe.com> When making the request on SWAP-Europe, you must attach the invoice and the photo of the nameplate (serial number).
- d) Contact the repair station to make sure it is available before dropping off the machine.

Go to the repair station with the complete machine packed, accompanied by the purchase invoice and the station support sheet downloadable after the service request is completed on the SWAP-Europe site

For machines with engine failure from manufacturers BRIGGS & STRATTON, HONDA and RATO, please refer to the following instructions.

Repairs will be done by approved engine manufacturers of these manufacturers, see their site:

- <http://www.briggsandstratton.com/eu/fr>
- <http://www.honda-engines-eu.com/fr/service-network-page;jsessionid=5EE8456CF39CD572AA2AEEDFD290CDAE>
- <https://www.rato-europe.com/it/service-network>

Please keep your original packaging to allow for after-sales service returns or pack your machine with a similar cardboard box of the same dimensions.

For any question concerning our after-sales service you can make a request on our website <https://services.swap-europe.com>

Our hotline remains available at +33 (9) 70 75 30 30.



12. WARRANTY EXCLUSIONS

THE WARRANTY DOES NOT COVER:

- Start-up and setting up of the product.
- Damage resulting from normal wear and tear of the product.
- Damage resulting from improper use of the product.
- Damage resulting from assembly or start-up not in accordance with the user manual.
- Breakdowns related to carburetion beyond 90 days and fouling of carburetors.
- Periodic and standard maintenance events.
- Actions of modification and dismantling that directly void the warranty.
- Products whose original authentication marking (brand, serial number) has been degraded, altered or withdrawn.
- Replacement of consumables.
- The use of non-original parts.
- Breakage of parts following impacts or projections.
- Accessories breakdowns.
- Defects and their consequences linked to any external cause.
- Loss of components and loss due to insufficient screwing.
- Cutting components and any damage related to the loosening of parts.
- Overload or overheating.
- Poor power supply quality: faulty voltage, voltage error, etc.
- Damages resulting from the deprivation of enjoyment of the product during the time necessary for repairs and more generally the costs related to the immobilization of the product.
- The costs of a second opinion established by a third party following an estimate by a SWAP-Europe repair station
- The use of a product which would show a defect or a breakage which was not the subject of an immediate report and/or repair with the services of SWAP-Europe.
- Deterioration linked to transport and storage*.
- Launchers beyond 90 days.
- Oil, petrol, grease.
- Damages related to the use of non-compliant fuels or lubricants.

* In accordance with transport legislation, damage related to transport must be declared to carriers within 48 hours maximum after observation by registered letter with acknowledgement of receipt.

This document is a supplement to your notice, a non-exhaustive list.

Attention: all orders must be checked in the presence of the delivery person. In case of refusal by the delivery person, it you must simply refuse the delivery and notify your refusal.

Reminder: the reserves do not exclude the notification by registered letter with acknowledgement within 72 hours.

Information:

Thermal devices must be wintered each season (service available on the SWAP-Europe site). Batteries must be charged before being stored.